Formulate 20' Horizontal Curve

FMLT-WH20-02

Formulate™ is a collection of sophisticated, ergonomically designed exhibit booths. Formulate combines state-of-the-art zipper pillowcase dye-sublimated fabric coverings with advanced lightweight aluminum structures to provide unique design, functionality, and style. The excellence of the Formulate line of displays, hanging structures and products is simply unmatched. Stretch fabric graphics are hand-sewn, durable and dry-cleanable.

features and benefits:

- State-of-the-art 30mm aluminum tubing with push-button connectors
- Frame can also be configured* as a standard 10' backwall (*requires additional 10' graphic purchase)
- Hardware mounts for a medium sized monitor, max 36"/ 40 lbs
- Kit includes: one frame, one dye-sublimated zipper pillowcase graphic, and two wheeled molded OCL cases and one OCH2 storage case
- Features a 34" wide counter available in four laminate color options
- Lifetime hardware warranty against manufacturer defects

dimensions:

Hardware	Graphic
Assembled unit: 226.73"w x 92"h x 38.5"d 5759mm(w) x 2413mm(h) x 978mm(d)	**Total visual area:** 250.5"w x 92"h 5740mm(w) x 2324mm(h)
Stand-off Monitor mount with counter: 37.4"w x 92.4"h x 29.4"d Counter dimensions: 34.685"l x 16.6"w	**Stand-off ladder total visual area:** Top: 37.4"w x 24.5"h Bottom: 37.4"w x 38.2"h
Approximate weight (includes graphic): 133 lbs / 60 kgs	Please be sure to include a 2" bleed around the perimeter.
Shipping	Refer to related graphic template for more information.
Shipping dimensions - ships in 3 cases: 2 OCL cases (each): 19"l x 19"w x 56"h 1 OCH2 case: 52"l x 30"w x 15"h	Visit: www.exhibitors-handbook.com/graphic-templates
Approximate shipping weight (with cases): 203 lbs / 92 kgs	

additional information:

Graphic material: dye-sublimated fabric

Counter holds max 25 lbs / 11.3 kgs

Monitor mount: max T.V. size is 36"/ 40 lbs
*Kit does not include monitor

Table colors:

silver   black   mahogany   natural

www.display-setup-animations.com

11/11/13

Parts Included		
Part Label	Qty	Part Code
90 DEGREE ELBOW JOINT FOR 30MM TUBING	x4	TC-30-90
T JUNCTION FOR 30MM TUBING	x12	TC-30-T
4 WAY JUNCTION FOR 30MM TUBING	x5	TC-30-X
30MM TUBE SECTION	x12	WH-20-T1
1114MM X 30MM TUBE SECTION	x14	WH-20-T2
1114MM X 30MM TUBE SECTION	x6	WH-20-T3
20' FABRIC GRAPHIC	x1	WH20-01-G
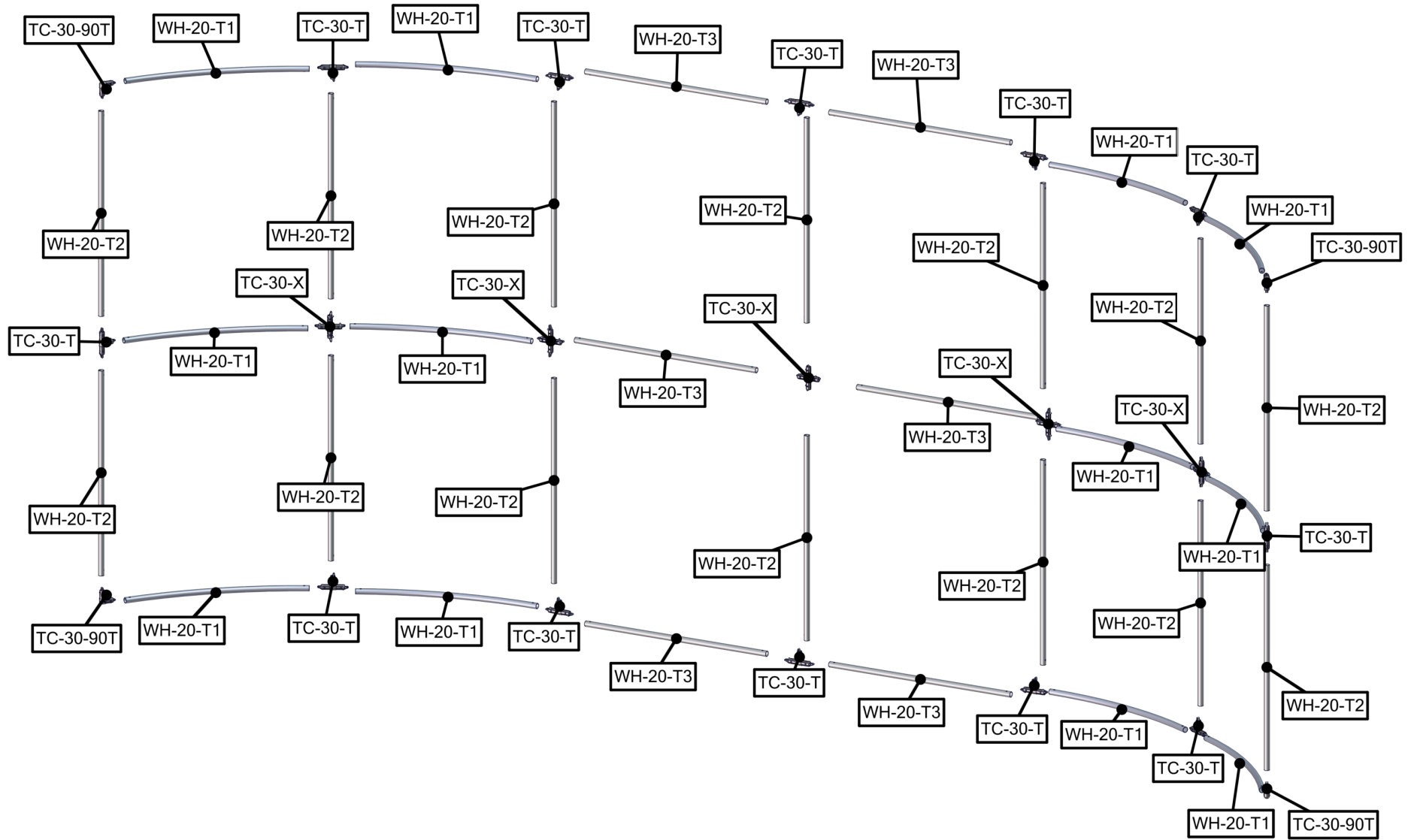
Parts Included		
Part Label	Qty	Part Code
FABRIC GRAPHIC	x1	WH10-01-G
90 DEGREE ELBOW JOINT FOR 30MM TUBING	x4	TC-30-90
T JUNCTION FOR 30MM TUBING	x6	TC-30-T
4 WAY JUNCTION FOR 30MM TUBING	x2	TC-30-X
R2000MM X 30MM TUBE (997MM ARC)	x9	WH10-01-T1
1114MM X 30MM TUBE	x8	WH10-01-T2
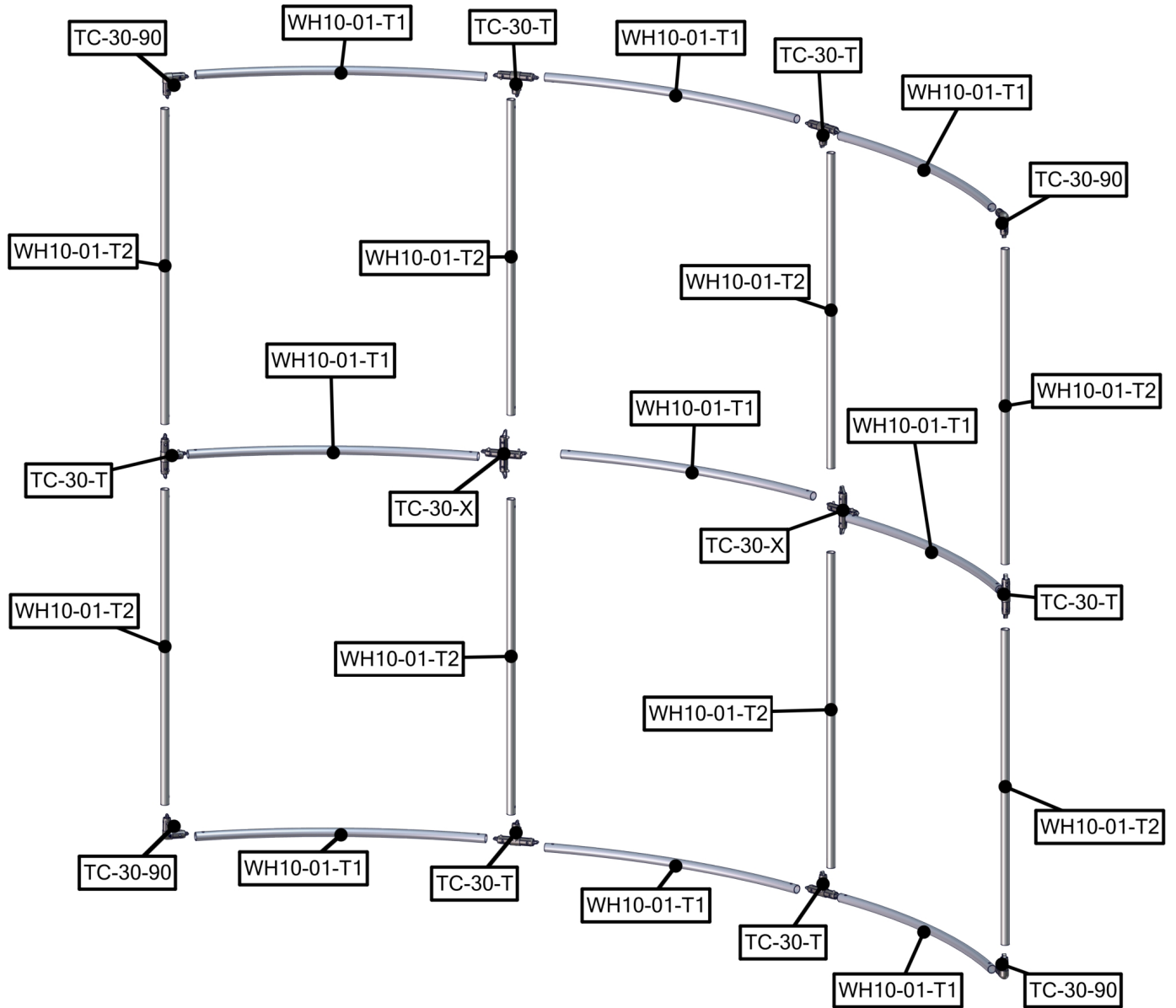
Parts Included

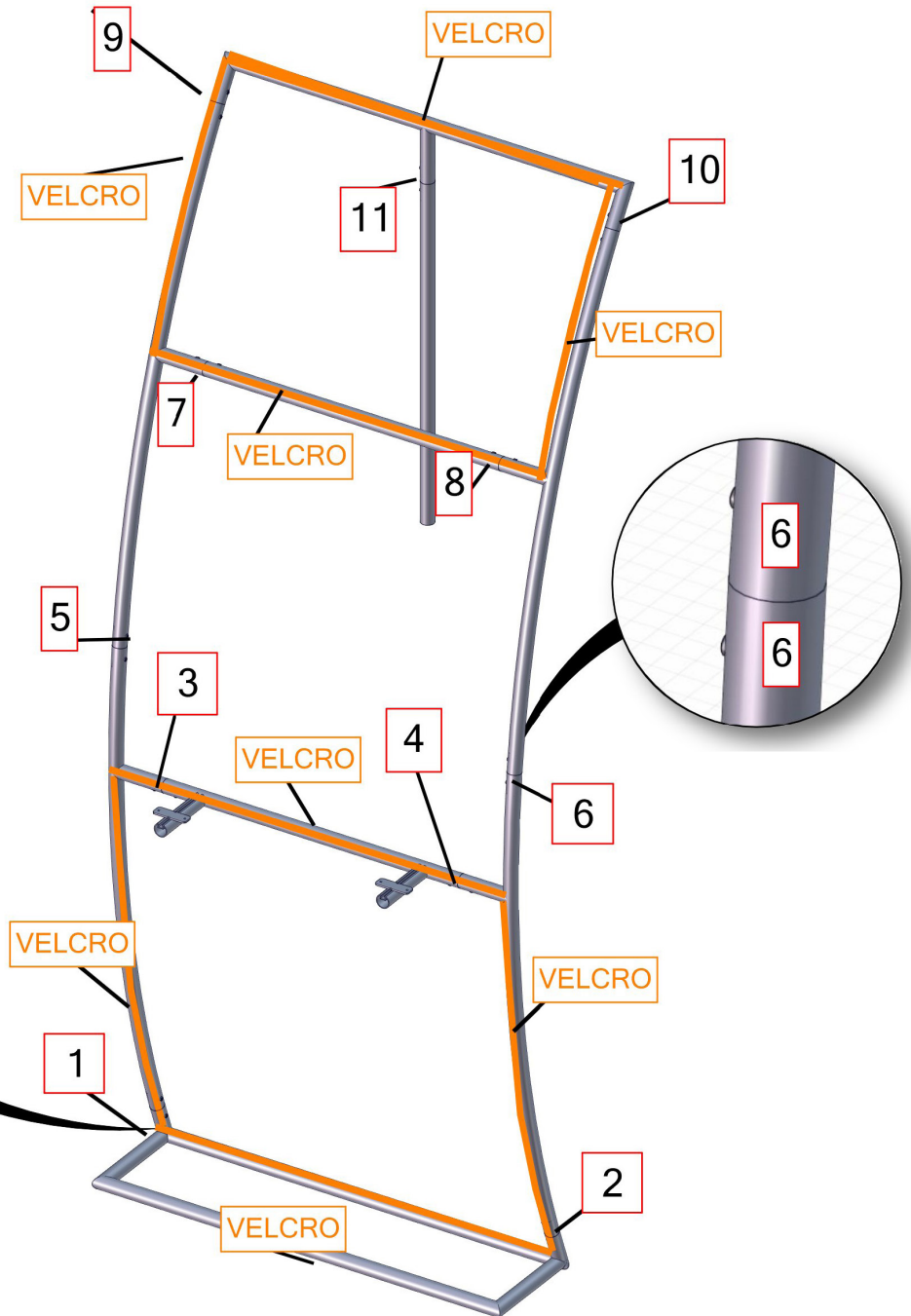| Part Label	Qty	Part Code
30MM TUBE CLAMP	x2	ACC60
EXPANDING SPIGOT FOR 30MM TUBE	x11	ES-30
FABRIC GRAPHIC BOTTOM	x1	WL04-G-B
FABRIC GRAPHIC TOP	x1	WL04-G-T
MEDIUM MONITOR BRACKET	x1	MM-MB
881MM X 422MM X 30MM COUNTER	x1	WL04-C
30MM CURVED TUBE TOP RIGHT SIDE	x1	RWL04-T1
30MM CURVED TUBE RIGHT SIDE	x1	WRL04-T2
30MM CURVED TUBE LEFT SIDE	x1	WL04-T1
30MM CURVED TUBE LEFT SIDE	x1	WL04-T2
30MM SPREADER TUBE WITH COUNTER SUPPORTS	x1	WL04-T3
30MM BASE TUBE SECTION	x1	WL04-T4
30MM TOP END SECTION	x1	WL04-T6
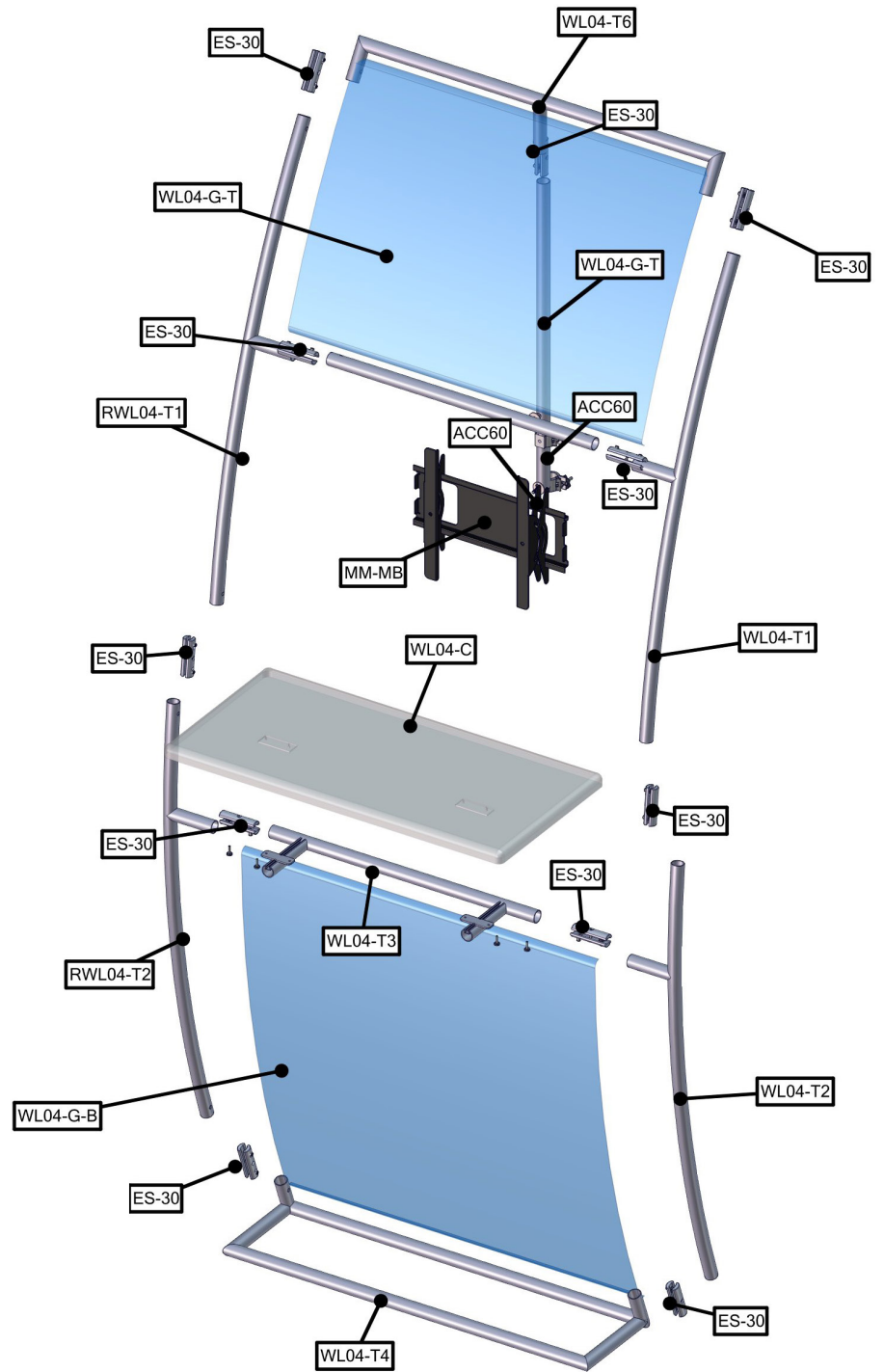
WL04 Frame Assembly:

Assemble unit by laying tubes flat on the floor. Connect the tube rails following the labels by matching number to number. See detailed drawing.
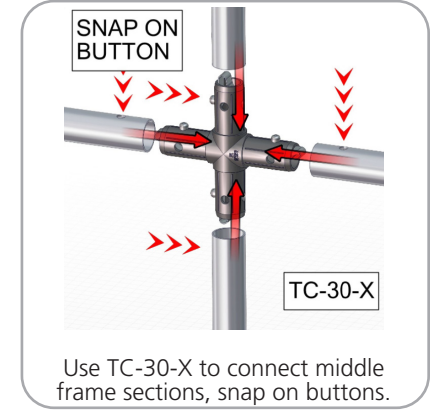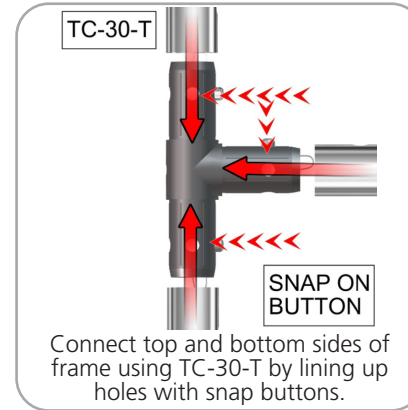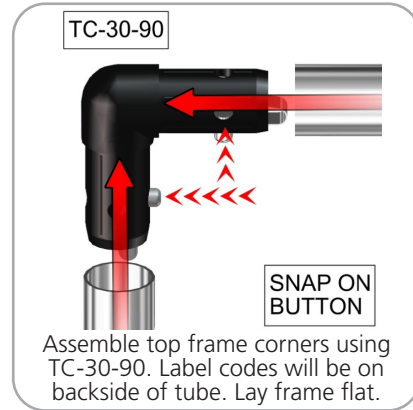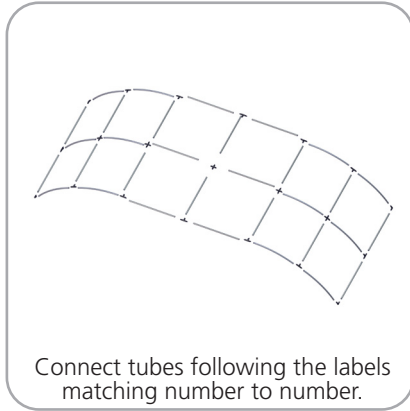
Slide joiner into tubing so hex screw sits in hole on tube. Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing togther.

STEP #1:
SLIDE THE JOINER INTO THE TUBING SO THE THE HEX SCREW SITS IN THE HOLE ON THE TUBINGER

STEP #2:
TIGHTEN THE HEX SCREW SO THE JOINER SEPERATES AND TIGHTENS AGAINST THE INSIDE OF THE TUBING, LOCKING THE JOINER AND TUBING TOGETHER

ES-30

HEX T-WRENCH

3MM

NOTE: TUBES WITH VELCRO ON FACE

VELCRO

9

11

10

7

VELCRO

8

5

3

4

6

6

6

VELCRO

VELCRO

VELCRO

VELCRO

1

2

VELCRO

STEP 1: ASSEMBLE FRAME

Connect tubes following the labels matching number to number.

TC-30-90

SNAP ON BUTTON

Assemble top frame corners using TC-30-90. Label codes will be on backside of tube. Lay frame flat.

TC-30-T

SNAP ON BUTTON

Connect top and bottom sides of frame using TC-30-T by lining up holes with snap buttons.

SNAP ON BUTTON

TC-30-X

Use TC-30-X to connect middle frame sections, snap on buttons.

STEP 2: ATTACH GRAPHIC

Pull graphic over top of frame.

ZIPPER

Zip graphic closed along bottom.

Unit is complete.

STEP 3: ASSEMBLE LADDER FRAME

Slide joiner into tubing so hex screw sits in the hole on tubinger. Tighen hex screw so the joiner separates & tightens against the inside of the tubing, locking the joiner and tubing together.
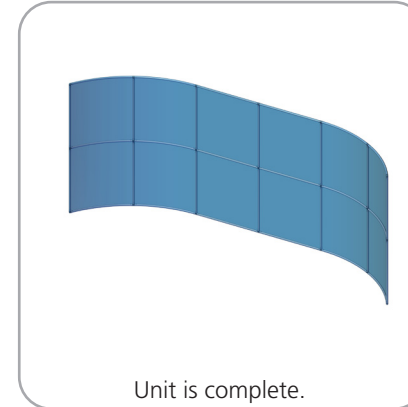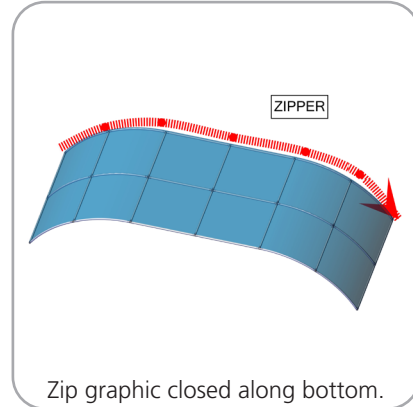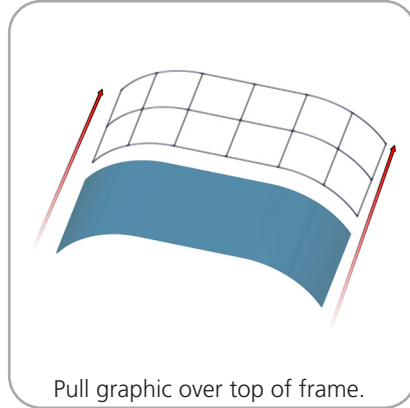
Connect bottom and top tubes following the labels, then connect side tubes. Note tubes with velcro on face.

STEP 4: ATTACH GRAPHICS

NOTE: TUBES WITH VELCRO ON FACE

Apply top & bottom fabric graphics to velcro on front of tubing.
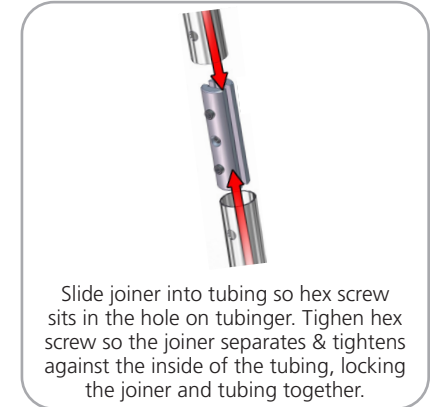
STEP 5: INSTALL MONITOR MOUNT

Attach ACC60 clamps to monitor mount with a bolt and washer, tighten with wingnut.

Secure ACC60 clamps around accent tube hardware.
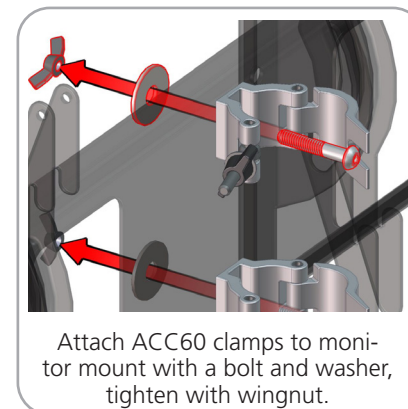
STEP 6: ATTACH COUNTER TO ACCENT FRAME

COUNTER

4x

THUMBSCREWS

Use thumbscrews to attach counter to hardware.
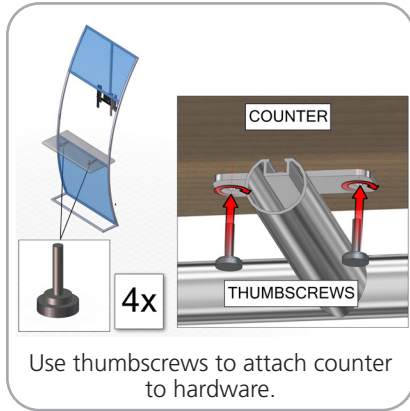
STEP 7: ATTACH TO BACKWALL WITH CLAMPS

TCP-30-30

Position accent in front of backwall in desired location. Secure tube clamp at top of frame.

5MM T-HANDLE

TCP-30-30

5MM HEX KEY

1-

2-

Using provided 3/16" hex key, rotate bolt clockwise to secure accent to top of fabric backwall.