

# Formulate 20' Flip - Kit 04

## FLIP-04

Flip™ 20ft exhibits incorporate layered, staggered walls that are connected to create a unique, dimensional and versatile display. Double-sided graphics enable you to feature a different look, brand or messaging so you can **SPIN** from front to back or use as a creative space divider for a larger space. With an easy graphic change, you can also **FLIP** from top to bottom to create a new, different exhibit and look for your next event.



## features and benefits:

- State-of-the-art 30mm aluminum tube frame with sturdy internal spigot assembly
- Easy to store and ship
- Quick to set up
- Kit includes: one frame, dye-sublimated zipper pillowcase graphics, and two wheeled molded OCE storage cases
- Lifetime hardware warranty against manufacturer defects

## dimensions:

Hardware	Graphic
<p>Assembled unit: 235" w x 95" h x 36.86" d 5969mm(w) x 2413mm(h) x 936.25mm(d)</p> <p>Approximate weight (includes graphic): 72.68 lbs / 33 kg</p>	<p>Total visual area: <b>Panel A:</b> 43.607" w x 29.01" w x 94.48" h <b>Panel B:</b> 29.01" w - 43.607" w x 94.48" h <b>Panel C:</b> 114.384" w x 86.534" w x 94.48" h <b>Panel D:</b> 29.01" w - 43.607" w x 94.48" h <b>Panel E:</b> 43.607" w x 29.01" w x 94.48" h</p>
<p>Shipping</p> <p>Shipping dimensions - ships in two cases: 2 OCE cases: 18" l x 18" w x 40" h up to 66" h 457mm(l) x 457mm(w) x 1016mm(h) up to 1675mm(h)</p> <p>Approximate shipping weight (with cases): 114.68 lbs / 52 kg</p>	<p>Please be sure to include a 2" bleed around the perimeter.</p> <p>Refer to related graphic template for more information.</p> <p>Visit: <a href="http://www.exhibitors-handbook.com/graphic-templates">www.exhibitors-handbook.com/graphic-templates</a></p>

## additional information:

Graphic material:  
dye-sublimated zipper pillowcase graphics



[www.display-setup-animations.com](http://www.display-setup-animations.com)

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

## Flip Kit 04 Graphic Options:

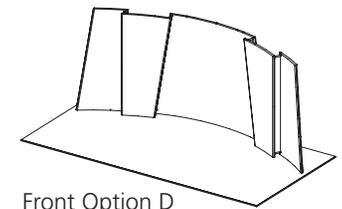
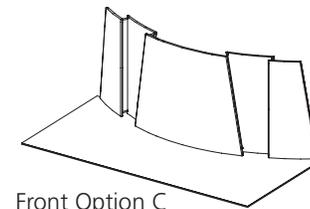
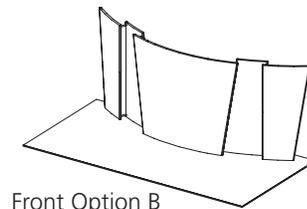
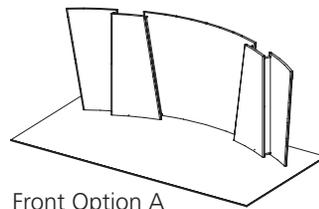
Double-sided graphics for the **SPIN** option work great for an island display or can be re-purposed at a different tradeshow. The graphics will be printed sewn together as a pillowcase.

Double-sided graphics for the **FLIP** option work great for utilizing the same booth for multiple tradeshow or events. The graphics will be printed sewn together as a pillowcase. Please note that the "flipped" backside of the graphics will be sewn upside down. Also, one side will have zippers on the bottom but when flipped, they will be located on the top.

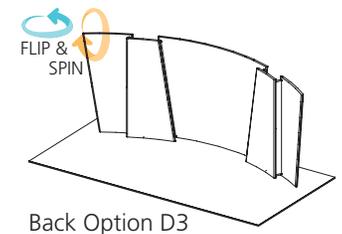
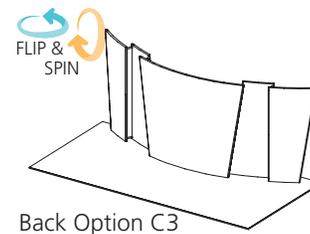
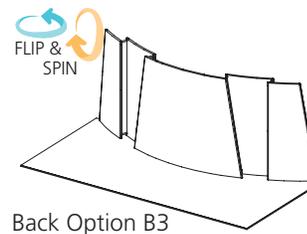
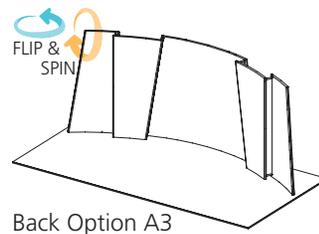
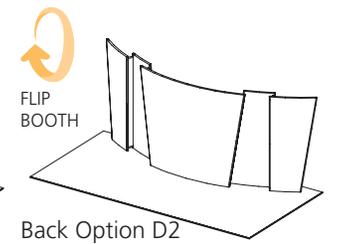
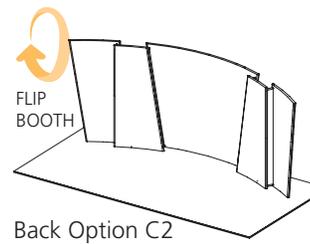
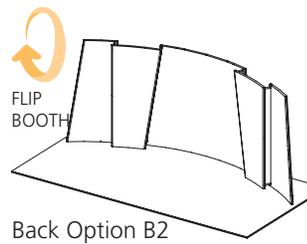
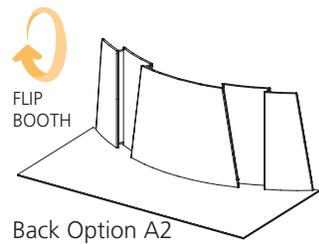
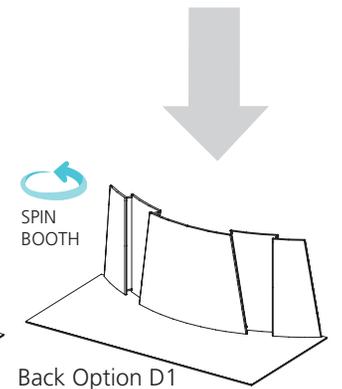
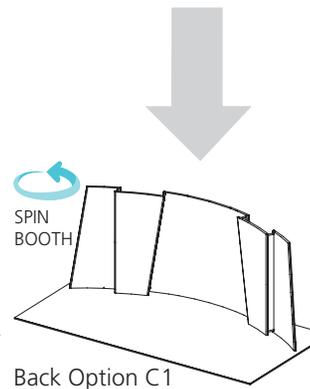
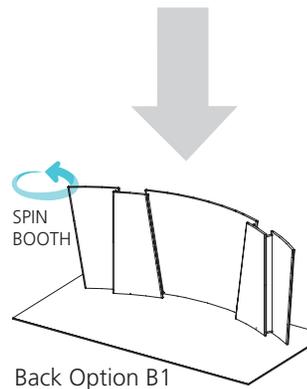
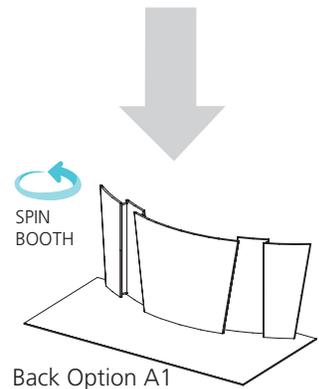
Double-sided Option 3 **SPINS & FLIPS** in orientation and requires purchasing 2 sets of single sided graphics. All graphics are printed on our power stretch.

Step 1: Pick a desired front view for your kit.

If only ordering a single sided graphic, you will be done completing this form after this step.

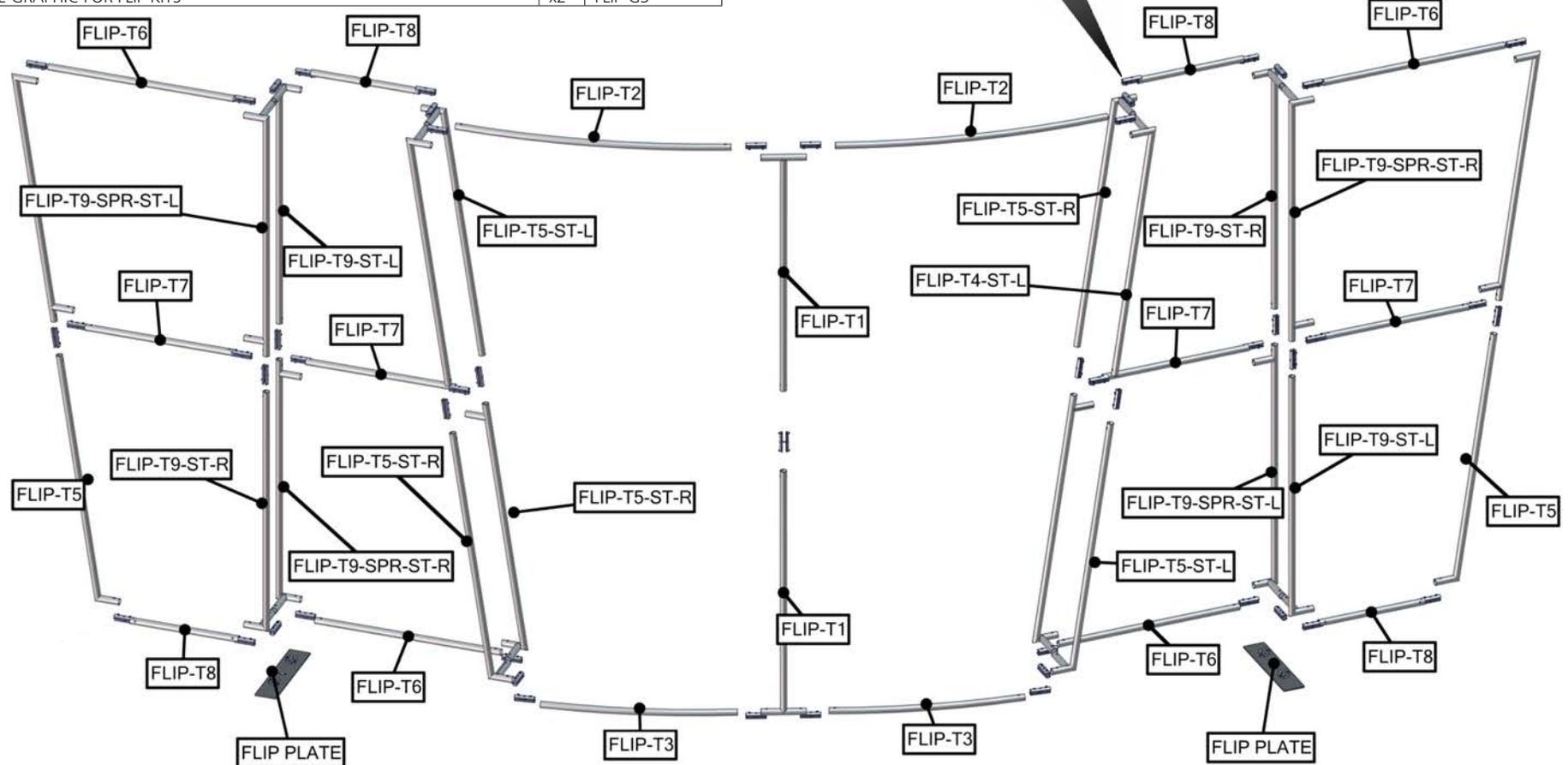


Step 2: If only ordering a double-sided graphic, please select one of the options for the backside listed below.



\*Option 3 requires 2 sets of single sided graphics

Parts Included		
Part Label	Qty	Part Code
EXPANDING SPIGOT FOR 30MM TUBE	x52	ES-30
STEEL PLATE FOR FLIP KIT	x2	FLIP-PLATE
30MM X 5' CORNER TUBE 82 DEG WITH SPREADER	x6	FLIP-T4-SPR
30MM X 5' CURVED SPREADER TUBE	x2	FLIP-T1
30MM X 5' CURVED TUBE	x2	FLIP-T2
30MM X 4' CURVED TUBE	x2	FLIP-T3
30MM X 5' CORNER TUBE 98 DEG	x2	FLIP-T5
30MM CORNER TUBE WITH SPREADER LEFT SIDE	x2	FLIP-T5-ST-L
30MM CORNER TUBE WITH SPREADER RIGHT SIDE	x2	FLIP-T5-ST-R
30MM X 5' CORNER TUBE 98 DEG WITH SPREADER	x1	FLIP-T5-SPR
30MM X 872MM TUBE	x4	FLIP-T6
30MM X 700MM TUBE	x4	FLIP-T7
30MM X 508MM TUBE	x4	FLIP-T8
30MM X 5' CORNER TUBE 90 DEG WITH SPREADER AND STANDOFF LEFT	x2	FLIP-T9-SPR-ST-L
30MM X 5' CORNER TUBE 90 DEG WITH SPREADER AND STANDOFF RIGHT	x2	FLIP-T9-SPR-ST-R
30MM X 5' CORNER TUBE 90 DEG WITH SPREADER AND STANDOFF LEFT	x2	FLIP-T9-ST-L
30MM X 5' CORNER TUBE 90 DEG WITH SPREADER AND STANDOFF RIGHT	x2	FLIP-T9-ST-R
CENTER GRAPHIC FOR FLIP KITS	x1	FLIP-G2
GRAPHIC FOR FLIP KITS	x4	FLIP-G1
SIDE GRAPHIC FOR FLIP KITS	x2	FLIP-G4
SIDE GRAPHIC FOR FLIP KITS	x2	FLIP-G3

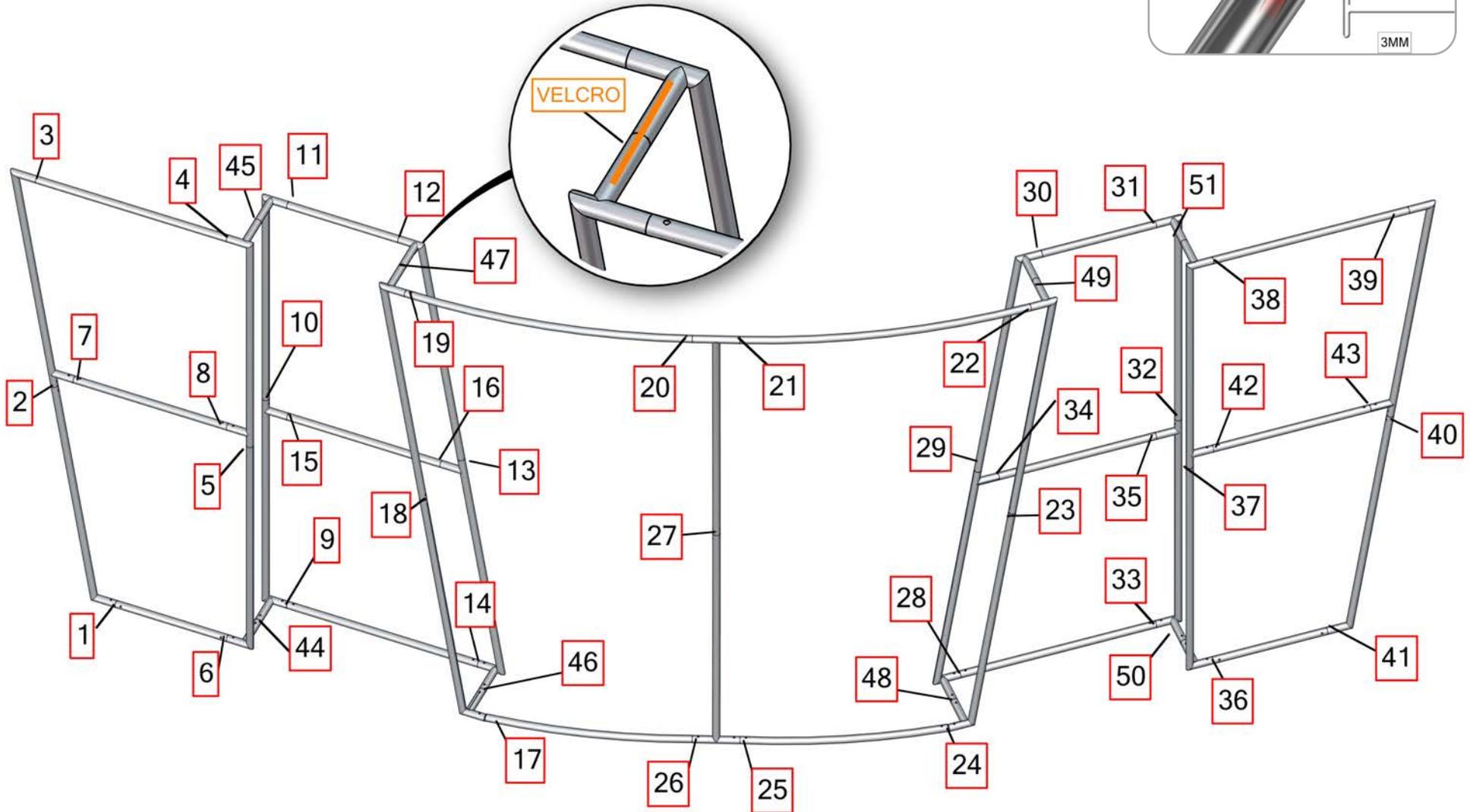
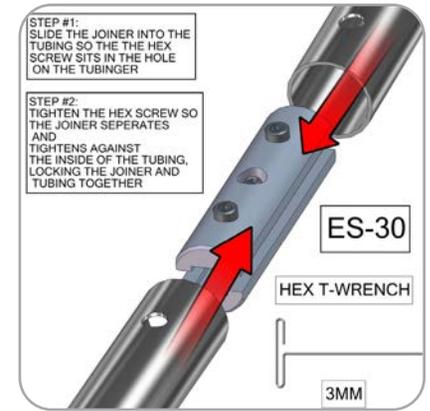


## Flip Kit 04

### Frame Assembly:

Assemble unit by laying tubes flat on the floor. Connect the tube rails following the labels by matching number to number. See detailed drawing above.

Slide joiner into tubing so hex screw sits in hole on tube. Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.



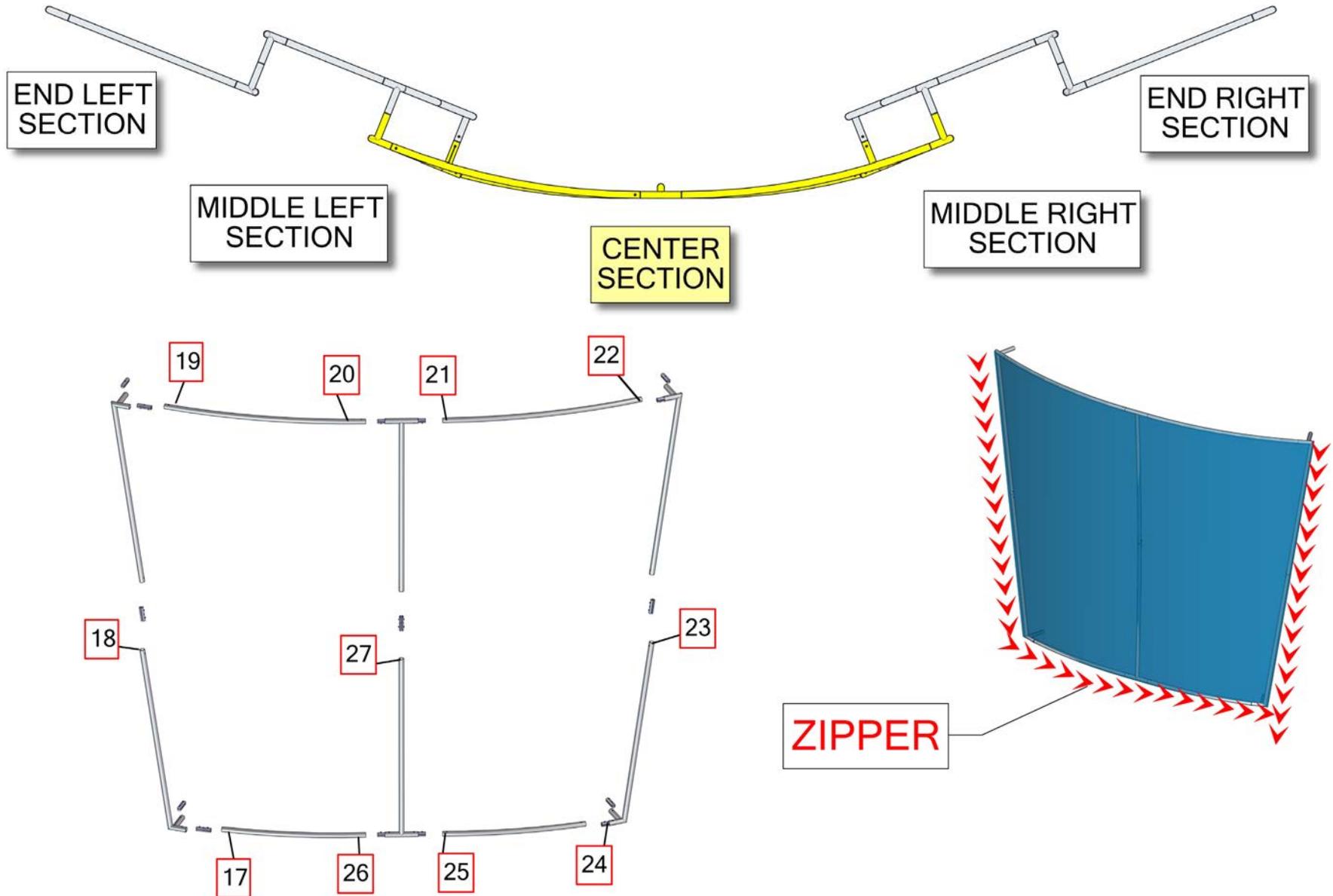
## Flip Kit 04

### Center Section Assembly:

Step 1: Slide joiner into tubing so hex screw sits in hole on tube.

Step 2: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

Step 3: Zip fabric graphic closed around frame.



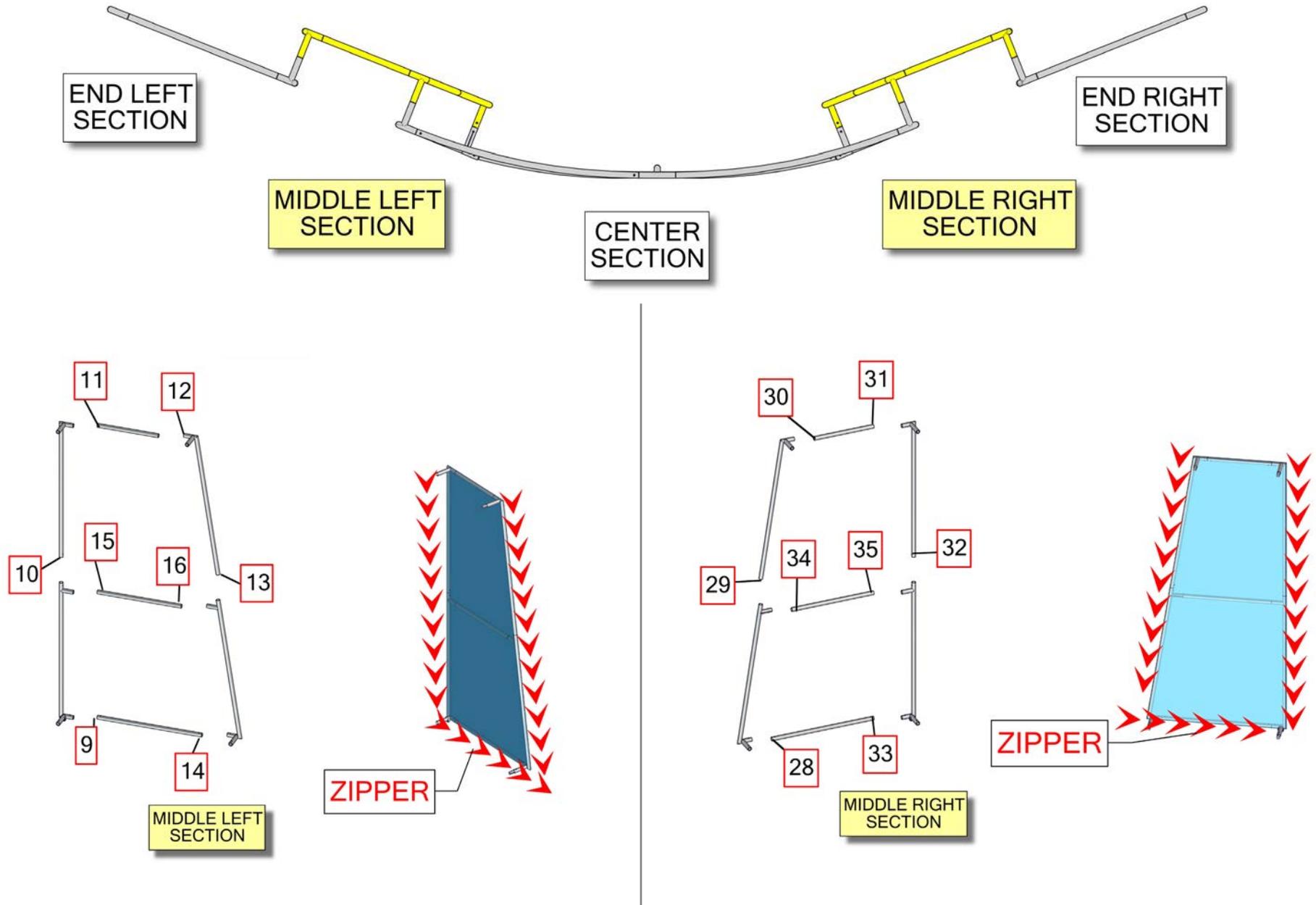
## Flip Kit 04

### Middle Left & Middle Right Section Assembly:

Step 1: Slide joiner into tubing so hex screw sits in hole on tube.

Step 2: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

Step 3: Zip fabric closed around both frames.



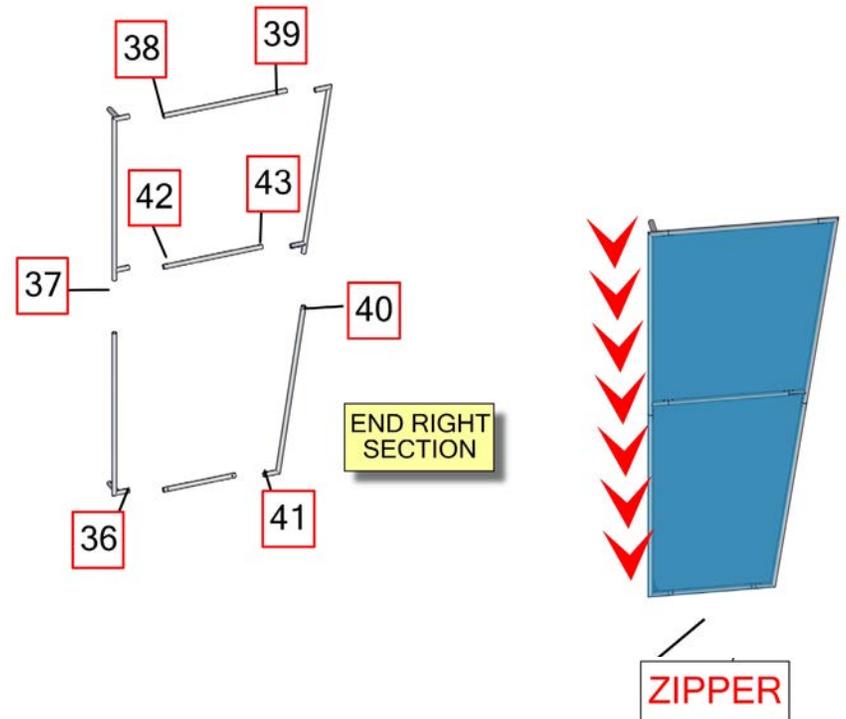
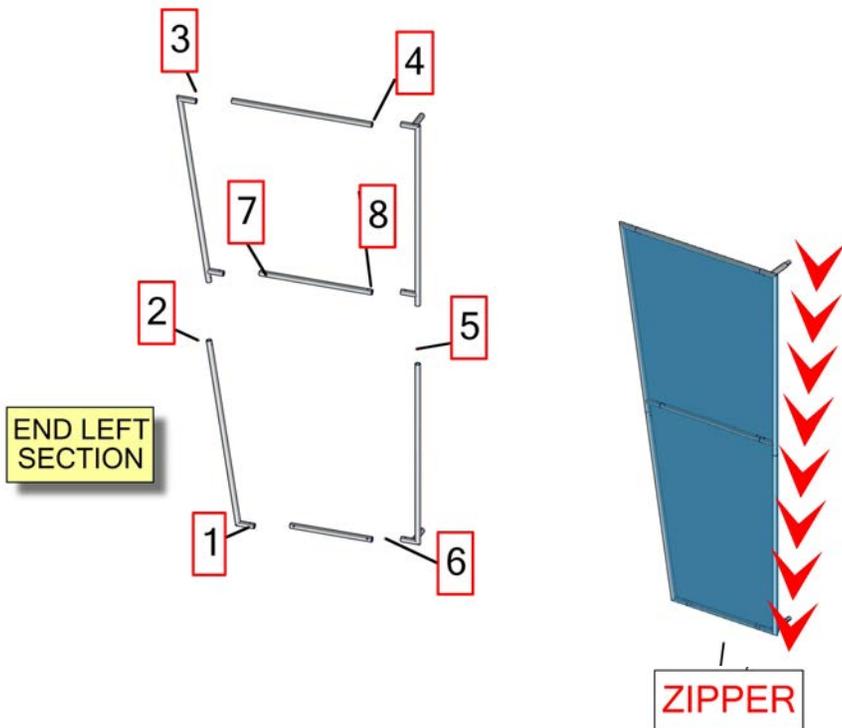
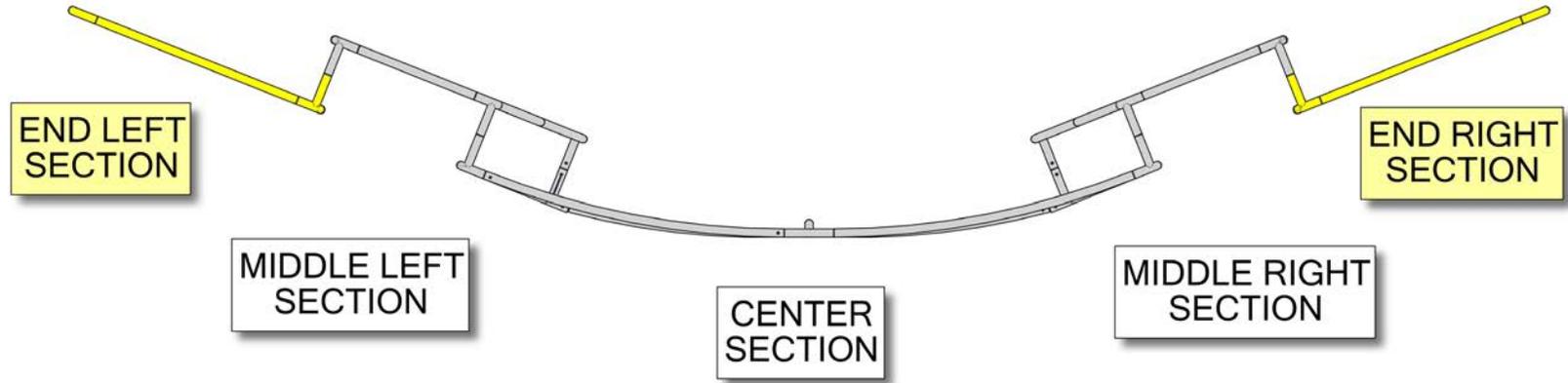
## Flip Kit 04

### End Left Section Assembly:

Step 1: Slide joiner into tubing so hex screw sits in hole on tube.

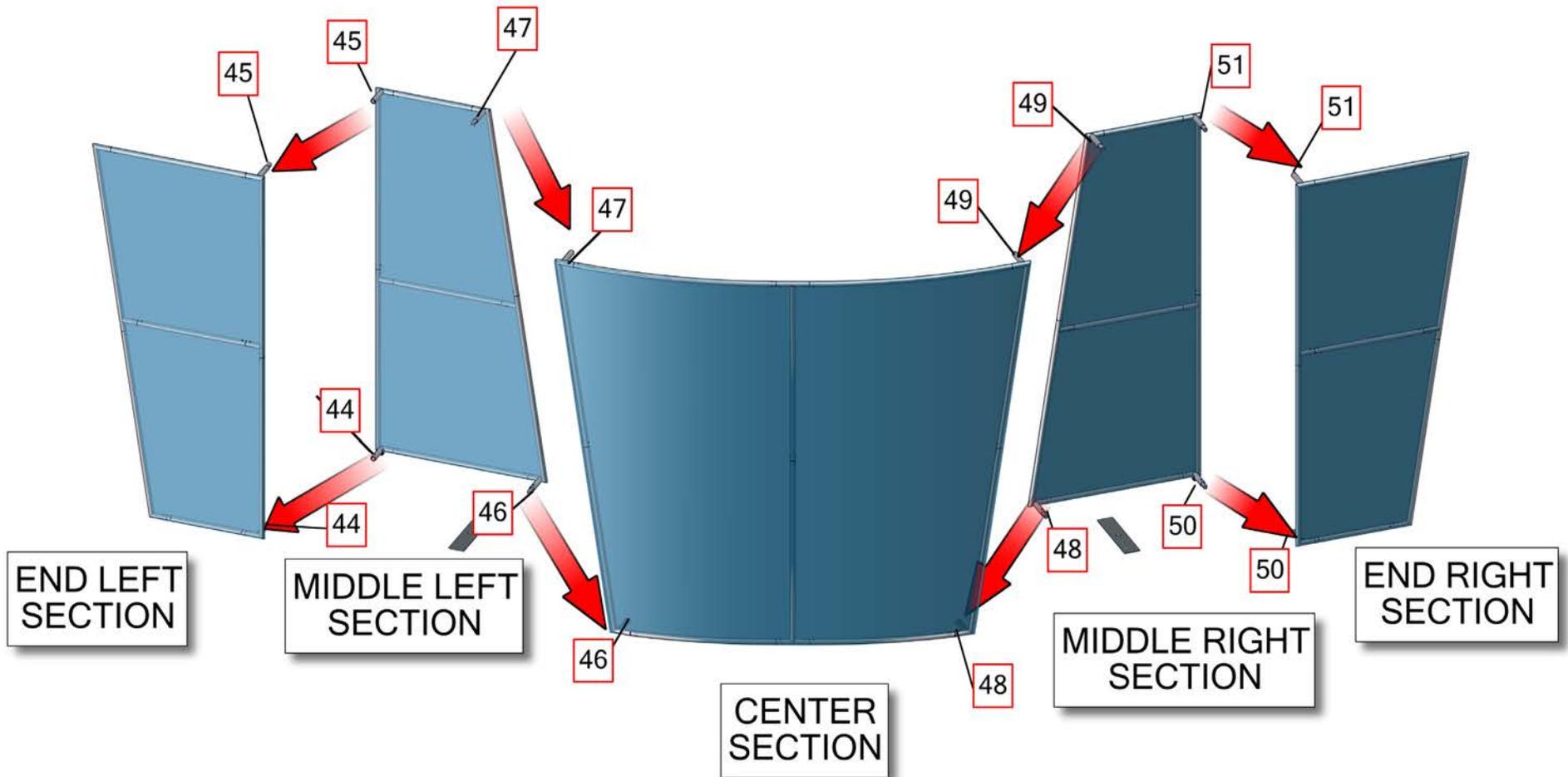
Step 2: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

Step 3: Zip fabric graphic closed around both frames.



## Flip Kit 04

Connect the end sections to the middle sections and then the middle sections to the center section. Fabric graphic should already be on each individual panel. Connect the tube rails by pressing the push pin buttons in and slide over (see detailed drawing below) following the number labels listed matching number to number.



## Flip Kit 04

Step 1: Install fabric side panels with velcro on top & bottom as shown in diagram below.

Step 2: Attach FLIP-PLATE feet for support in locations as shown.

